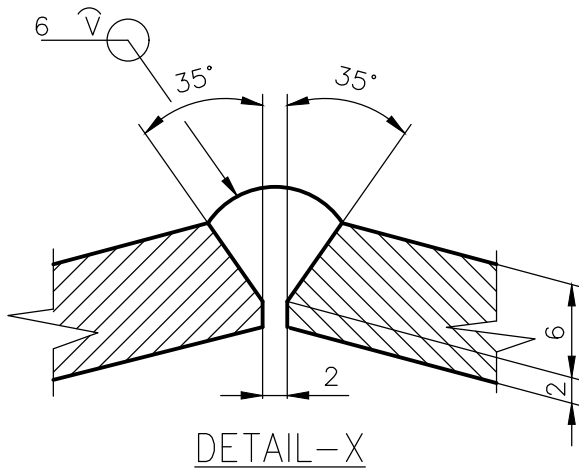
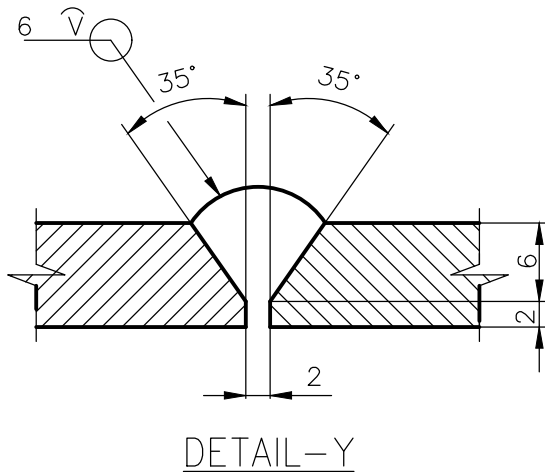
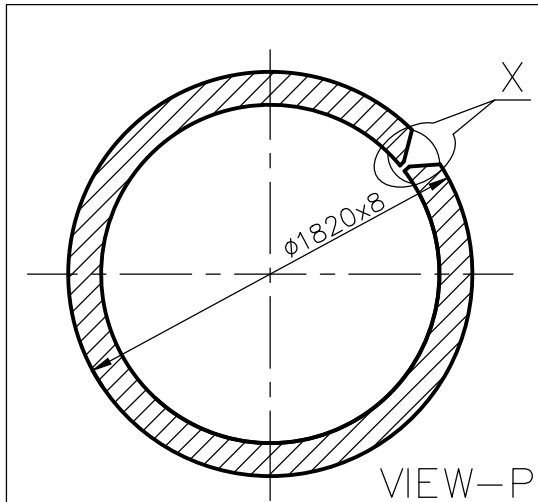
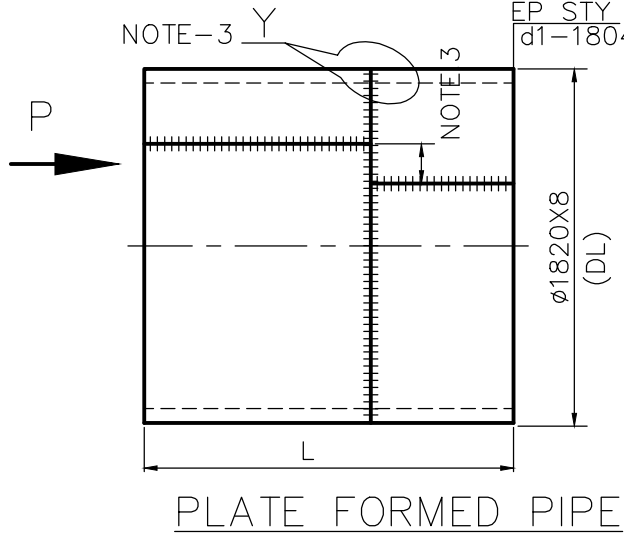
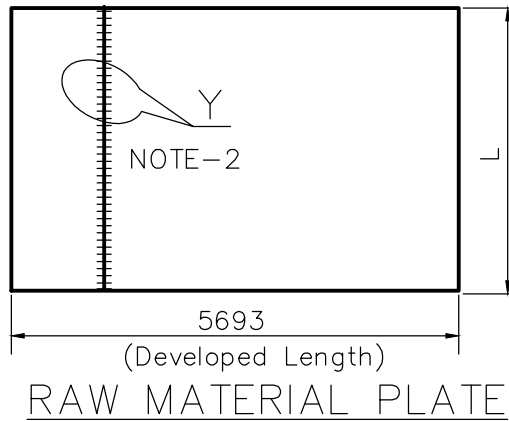


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3-80-655-35456

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

07	07	PLATE PL.8x5693xL=293	3-80-655-35456		SA 516 Gr.70	C	104	753
06	06	PLATE PL.8x5693xL=780	3-80-655-35456		SA 516 Gr.70	C	278	827
05	05	PLATE PL.8x5693xL=2005	3-80-655-35456		SA 516 Gr.70	C	716	828
04	04	PLATE PL.8x5693xL=4257	3-80-655-35456		SA 516 Gr.70	C	1521	963
03	03	PLATE PL.8x5693xL=1065	3-80-655-35456		SA 516 Gr.70	C	380	759
02	02	PLATE PL.8x5693xL=3200	3-80-655-35456		SA 516 Gr.70	C	1144	065
01	01	PLATE PL.8x5693xL=861	3-80-655-35456		SA 516 Gr.70	C	307	825
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
				VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1820x8)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35456	01	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.	REVISION MARKED AS	01